

4 **Biomaterials from Agricultural Waste:**  
5 **Eggshell-based Hydroxyapatite**6 **N. Elizondo-Villarreal · A. Martínez-de-la-Cruz ·**  
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8 **L. M. Torres-Martínez · V. M. Castaño**9 Received: 12 January 2012 / Accepted: 8 March 2012  
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12 **Abstract** Hydroxyapatite (HAp) was produced through  
13 the hydrothermal conversion of agro-industry byprod-  
14 ucts (eggshells). Commercial calcium dibasic phosphate  
15 (CaHPO<sub>4</sub>·2H<sub>2</sub>O) and lime (CaO), obtained from direct  
16 calcining of the eggshells, were the reactants in the  
17 synthesis scheme employed. X-ray powder diffraction  
18 and scanning electron microscopy confirmed the HAp as  
19 the main phase present in the final products.20 **Keywords** Agro-industry · Solid waste · Eggshell ·  
21 BiomaterialsV.M. Castaño is on sabbatical leave at the Universidad  
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23 Hydroxyapatite [Ca<sub>10</sub>(PO<sub>4</sub>)<sub>6</sub>(OH)<sub>2</sub>, HAp], the main  
24 inorganic component of bone and teeth tissue, is one  
25 of the key materials for developing bone grafts with  
26 bioactive nature and also important for the under-  
27 standing the biomaterialization process. Taking into  
28 account its similar chemical structure, as compared  
29 to actual bone (Akao et al. 1981; Bio eye Imagen  
30 Orbital Implants www.ioi.com 2999; Bucholz 1989;  
31 Cowin 1989; Daculsi 1998; Ewers & Simons 1992;  
32 Halouani et al. 1994), HAp has been extensively  
33 studied and used as a conventional replacement ma-  
34 terial in different medical applications (Hench & J.  
35 Am. Ceram. Soc. 81 1705). In addition to its use as  
36 a bioceramic material, it has been proposed as an  
37 environmental remedial agent, since it can act as adsorbent  
38 of metal ions, due to its cation-exchange properties  
39 (Holmes 1986), a property which also opens other  
40 interesting applications.41 A number of preparation routes for HAp, including  
42 the hydrothermal method, have been tested in order to  
43 obtain HAp with specific features. In particular, the  
44 hydrothermal method has important advantages over  
45 other methods for the synthesis of engineering ceramic  
46 powders due to the effect of the hydrothermal fluid on  
47 solid materials (Ioku et al. 1990). In general, in this  
48 particular case, the main advantage of hydrothermal  
49 methods is that the hydroxyapatite obtained has high  
50 crystallinity and excellent homogeneity. On the other  
51 hand, the high temperatures and pressures used for its